

**This is Not a Reality T.V. Show: Building on Science and Real Life Experience to Create Partnerships, Programs and Policies to Prevent Child Sexual Abuse**

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Comprehensive and evidence based approaches to preventing child sexual abuse require innovative strategies that include the 3-P's - partnerships, programs and policies. This workshop will showcase strategies within each of these three areas. A summary of the current scientific and practice based literature will be presented as background for understanding the rationale of the comprehensive approaches that are presented.

The emphasis on comprehensive approaches is designed to teach participants how child sexual abuse prevention requires comprehensive approaches from multiple disciplines, expanding their view of what they can do to prevent child sexual abuse. Designed to be interactive, workshop participants will learn from professionals working at the state and community level to design and implement comprehensive prevention strategies. Workshop participants will receive a copy of the Centers for Disease Control and Prevention's *Preventing Child Sexual Abuse Within Youth Organizations: Getting Started on Policies and Procedures*.